Introduction to superconducting power cable systems

CE BRUZEK

Nexans France

ESAS Summer school –8-14 June 2016



Content

Introduction to superconducting power cable systems

1. The 5 main components

- A. Superconducting tapes and wires
- B. Cryogenic envelopes
- c. Cryogenic machines
- D. Cable designs
 - Warm dielectric
 - Cold dielectric
- E. Terminations & Joints
- 2. Tests & Reliability
- 3. Some applications
- 4. HTS power cable system benefits

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Superconducting tapes & wires (1)



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Superconducting tapes & wires (2)

HTS tapes or MgB₂ wires for current transportation 2 kinds of tapes and 1 wire are available in long lengths





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From Resarch, Fabrication and Applications of Bi-2223 HTS Wires edited by Ken Sato ;World Scientific collection
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In superconducting tapes, AC Losses are mostly hysteresis losses that can be evaluted by:

$$H_{a} \gg H_{p} \qquad P_{vol} = \frac{8}{3\pi} J_{c} df B_{a} \left[W/m^{3} \right]$$
$$P_{\ell} = \frac{8}{3\pi} I_{c} df B_{a} \left[W/m \right]$$

d is the distance perpendicular to the applied field

High transverse field ac losses

PIT tapes : I/e = 20 (I = 4 mm ; e = 0.23 mm) Coated Conductors : I/e = 2000 (I = 4 mm ; e = 0.002 mm)

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Superconducting tapes & wires (9)



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Handling laminated 1G tape at room temperature for cabling operations Different possible reinforcements



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Superconducting tapes & wires (11)

Handling 2G tapes at room temperature for cabling operations

- Mechanical properties:
 - ✓ Average thickness: 0.36 0.44 mm
 - Minimum width: 4.24 mm
 - Maximum width: 4.55 mm
 - Minimum double bend diameter (RT): 35 mm
 - ✓ Maximum rated tensile stress (RT): 200 MPa
 - Maximum rated wire tension (RT): 20 kg
 - Maximum rated tensile strain(77K): 0.3%
- Cabling reliability:
 - Designed for cabling on a wide range of formers with tight pitch and large back tension.
 - Durable in pressure cycled liquid nitrogen, including splices and joints

From American superconductors http://www.amsc.com

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Superconducting tapes & wires (12)

Handling MgB₂ wires at room temperature for cabling operations *Mechanical properties:*

Maximum rated tensile stress (RT): 150 MPa Fmax= 15-20 kg
Maximum rated tensile strain(77K): 0.3%
Minimum bending radius (see below)



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Cryogenic envelopes (1)

To maintain the low temperature and to transport the cryogenic fluids

 Corrugated inner tube
 Low-loss spacer
 Vacuum space
 Multilayer superinsulation
 Corrugated outer tube
 PE jacket (optional)



Simple envelope

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Double envelope with thermal shield for MgB₂ June 2016 17 17



Cryogenic envelops (2)

Tube with shape & longitudinal welding process

- Tube length are kilometric depending on
 - The strip length
 - The tube diameter





Cryogenic envelops (3)

Corrugation of tubes (Flexibility)



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Cryogenic envelops (4)

Thermal insulation (super-insulation and spacer)





Cryogenic envelops (5)

Outer tube shaping & welding





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Cryogenic envelops (6)

- 1. Envelops are flexible (corrugation)
- 2. Life time

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- Experience of more than 20 years in progress...
- 3. Maintenance
 - Monitoring of vacuum level in operation
 - Crack location by non destructive controls (ultrasonic or Acoustic emission..)
- 4. Piece lengths from 250 m up to 1000 m depending on the diameter
 - Limitation: Ground transportation of the spools...
 - but low losses cryogenic couplings (bayonet) already exist





L H2 Coupling

Cryogenic envelops (7)

Thermal heat load depending on:

- 1. Envelop diameter
- 2. The number of super insolating layers
- 3. The gap between the inner and the outer tubes
- 4. The quality of vacuum

Heat inlet can be significantly locally increased when the cryo-envelope is bent or perpendicularly pressed

| | 2 walls | | | 4 walls* | | | | |
|--|---------|-------|-------|----------|--------|-------------------------|-------------------------|---------------------------|
| Models | Sm | nall | Me | dium | Large | Small | Medium | Large |
| Int /Ext Dia Meter (mm) (Shield) * | 14/34 | 21/44 | 39/66 | 60/110 | 75/125 | 21/44 + (60/110)* | 39/66 + (90/147)* | 75/125 + (147/220)* |
| Bending radius (Several bends) (m) | 0.6 | 0.7 | 1.1 | 1.8 | 2 | 2 | 2.5 | 3 |
| Heat inleak at T _{op} /Shield* (W.m ⁻¹) | 0.4 | 0.6 | 1 | 1.2 | 1.4 | 0.07/1.2* | 0.12/1.5* | 0.3/2* |
| Weight (kg.m ⁻¹) | 0.5 | 0.8 | 1.7 | 4 | 6.7 | 5 | 7.5 | 10 |

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Cryogenic machines (2)

- 1. To recover the cold power and the cryogenic fluid pressure
- 2. To circulate the cryogenic fluids

Large number of machines are commercially available from small to large cold power production to work in **close loop**



Ex Gifford Mc-Mahon machines Cold power: up to *500W at 70K*

and 60W à 20K



Ex: Turbo Brayton machines Cold power: from 5kW to 30 kW at 70K and up to 5 kW at 20K June 2016 26



Cryogenic machines (3)

Also possible to use **open loop system** when LN₂ delivery on site is possible





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Cable designs (1)
Cable: Transport the power from one termination to an other
High Currents and voltages management with the lower losses
Solutions for high voltage management:
Dielectric applied to the external envelope =>Warm dielectric design

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Cable designs (7)



1. Fault tolerant design





Cable designs (9)

Cold dielectric material

- 1. Kraft paper for DC
 - Dielectric strength 25-50 kV/mm & εr = 2-5
- 2. Poly Propylene Laminated Paper (PPLP) for AC
 - Low dielectric losses and can stand low cryogenic temperature
 - Dielectric strength ~ 40 to 45 kV/mm (LN2 pressure dependent) & εr = 2,2
- 3. But also Liq N₂ under 5 to 10 bar
 - Dielectric strength ~ 40 to 80 kV/mm (pressure dependant) & εr =1.4
 - But in N₂ gas dielectric strength only 2-3 kV/mm
 Ø Gaz bubbles are forbidden ..

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Cable designs (10)

PPLP AC Losses in HV insulation

Wins = 2 f tan $C U^2$

- fFrequency in [Hz]typically 50-60 HzCCapacity of the cable per meter in [F/m] $C / m = 2fv_r v_0 \ln(\frac{r_{ext}}{r_{int}})$ C ~ to 1,2 10⁻¹⁰ F/m for high voltage cableUV rms voltage in [V] between ground and phase
- δ Loss angle from the insulation material in [°] ~ ~0,001 to 0,002

| Voltage rms | Losses W/m at 77K |
|-------------|-------------------|
| 63 kV | 0,05-1 |
| 110 kV | 0,15-0,3 |
| 220 kV | 0,5-1 |
| 400 kV | 2-4 |

Typical losses from Cryogenic envelopes ~1 to 1,5 W/m NEXANS PROPRIETARY



Cable design (11)



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Cable designs (12)

Losses at 65-80 K in cold dielectric power cables

| | Dependence | Parameters | Losses at 65-77 K | Losses at RT |
|-----------------------------|--|---|----------------------|---------------------------|
| Cryogenic envelop losses | None | Super-insulation spacer and diameter | 0,5 to 2 W/m | 12,5 à 50 W/m |
| HTS AC losses | Transported current Magnetic field distribution | Cable design (pitches, diameter,) | 0,05 to 1 W/kA.m | 1,25 to 15 W/kA.m |
| Dielectric AC losses | Voltage level | Capacity of the cable and material (tg δ) | Up to à 1 W/m | Up to 12,5 W/m for 220 kV |
| Eddy current AC losses | Magnetic field distribution | Cable design (pitches, diameter,) | 0,05 to 0,1 W/kA.m | 1,25 to 2,5 W/kA.m |

For a Cu cable typycal. 20 W/kA.m

Nb: For DC current, the losses are only from the cryogenic envelop

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| M ex∂ | an s | Cable designs (13) for AC mode | | |
|--------------|---|---|---|--|
| Systems | 2 or 3 coaxial poles or phases | 2 or 3 poles or phases in one envelop | 1 pole or phase per envelop | |
| Conception | Carter D. D. Decors | Ren (CAS: | Nerans X3 | |
| Voltage | For low voltage < 30 kV | Up to medium Voltage < 90 kV | For high voltage | |
| Interests | Reduced costs minimized the quantity of tapes One termination for the 2 poles or 3 phases | Possibility for one termination for the 2 poles or 3 phases | -For very high power(500 MW or more) - Possibility for the longest lengths | |
| | | No environmental impact | | |

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| Mexans | | Cables designs (14) but also for DC mode | | | |
|----------------|---|--|-----------------------------------|--|--|
| Systems | 2 coaxial poles | 2 twisted poles in one envelope | 1 pole per envelope | | |
| Conception | | | Nesani X2 | | |
| Voltage | Low voltage < 30 kV | Medium voltage 90 kV | Medium to high voltage > 90 kV | | |
| | Very comp | Very bulk power transferred up to 5 GW | | | |
| Benefits | - No magnetic impact -Common terminations and joints for both poles | Common terminations and joints for both pole | Maximize unit length | | |
| | | | | | |
| NEXANS PROPRIE | TARY | | JUIC 2010 40 | | |

Cable designs (15)

Other important parameters to consider

- 1. Cabling process (Multi-steps process)
 - Cabling machines ⇒Tension & torsion on tapes & assembled semi-finish conductors
 - Insulation lapping machines \Rightarrow Radial pressure generated by the lapped insulation
 - Caterpillars & capstans
 - Bending on drums

2. Installation on site

- Push & pull
- Drum size and access
- Turns of the cable path way
- 3. Thermal shrinkage
 - Shrinkage ~0.3% contraction between 300K to 77 K \Rightarrow 3 m per km or a stress of few tons \Rightarrow Stress/strain management into the system is required
 - · Compatibility of the different materials

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Cable designs (16)

Exceptional events : The superconducting power distribution system shall survive

- 1. Fault currents
 - Very high current pulses = 10 to 50 time nominal current during the switching time of few 100 ms

<u>Solution:</u> Use copper or aluminum core to transfer the energy of the fault combined with high pressure LN2 (3 to 10 bars) to avoid bubbles

2. Impulse voltage

- Lightning voltage pulses = few hundreds to million of kV during a few ms
 Tested with a HV pulse (HT increase 1,2 ms / HT decrease 50 ms)
- Switching voltage pulses = few hundreds of kV during a few ms
 Tested with a HV pulse (HT increase 250ms / HT decrease 2500 ms)

Solution : Use high pressure LN2 (3 to 10 bars) to avoid bubbles in HV insulation

- 3. Over-voltage
 - High voltage pulses (few % more than rated voltage)
 <u>Solution:</u> Design of the cable with a sufficient insulation thickness to meet safety requirements

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Joint: Cold electrical connection for long cables on field



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- Cryostat losses
 - Depending on the size from 1 to 5 W at 77K)
- For current leads a balance between
 - 1. Thermal conduction of the current leads for termination
 - 2. Electrical resistance of the current leads
- Electrical & resistive connections of the cable
 - Core & screen

W/kA RT 77K 40 à 50 Termination 0,8 to 1 W/kA kW/kA when energized Termination 20 to 25 0,4 to 0,5 When I tr=0 W/kA kW/kA Joint ~1 μ Ω 20 W 1

Terminations & Joints (3)

- 1. Terminations: can be tested in lab before field installation
- 2. Field Joint: tests only on prototypes

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- Failures generally come from:
 - Thermal stresses and fatigue
 - Thermo-mechanical modeling
 - ➔ Differential shrinkage
 - → Cooling rates
 - Materials properties to be measured on prototypes (thermal expansion coefficient, thermal conduction,...)
 - Aging of dielectric materials
 - Only few data on the materials used
 - → but low temperature (77K) will help to limit aging phenomena
 - ⇒ To be qualified by cooling down several times on the final terminations & joints

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2. Tests & Reliability

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Tests & Reliability (1)

- 1. Reliability & long time test programs are running
 - LIPA cable is in the Long Island network since april 2008
 - Southwire cable energized in august 2006
 - Fujikura cable is running long time tests with CREPRI
 - Ampacity cable runs since 2014
- 2. Standard tests similar as for « resistive » HV cables
 - Over-voltage tests
 - Accelerate "aging" experiments
 ✓ Over voltages & currents
 - Long time validations on plateforms

New standard under preparation for AC cables based on CIGRE works
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Tests & Reliability (2)





138 kV, 2400 A, 30 m Prototype in the test field in Hanover NEXANS PROPRIETARY



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some applications 1- Urban grids

In urban girds, superconducting cables only need a reduced footprint



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Some applications 1. Urban grids: Ampacity project at Essen (1)



> Application:

Feeding the center of Essen at medium voltage (10 kV) level with a superconducting cable

> Economic viability:

The higher cost of the superconducting cable is compensated by savings in substation equipment

Additional benefit:

Real estate becomes available in the city center



Some applications 1. Urban grids: Ampacity project at Essen (2)





3 solutions considered



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Some applications Nexans 1. Urban grids: Ampacity project at Essen

Official celebration on April 30, 2014



From left to right: Dr. Joachim Schneider, CTO RWE Deutschland AG, Dr. Arndt Neuhaus, CEO RWE Deutschland AG, Peter Terium, CEO RWE AG, Reinhard Paß, Lord Mayor of the City of Essen, Dr. Johannes Georg Bednorz, Nobel laureate 1987, Dr. Hans-Christoph Wirth, German Federal Ministry for Economic Affairs and Energy, Hannelore Kraft, Prime Minister of the German federal state North Rhine-Westphalia, Christof Barklage, CEO Nexans Deutschland GmbH, Prof. h.c. Dr. Joachim Knebel, area recenter Kedersche Jestphalerate manager Karlsruhe Institute for Technology

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Demonstrated the feasibility of HV superconducting cables

- Partners: American Superconductor (leader), Long Island Power Utility (LIPA), Air Liquide
- Funding: U. S. Department of Energy
- 600 m long cable system ≻ 138kV/2400A ~ 574MVA
- Design fault current: 51 kA @ 12 line cycles (200ms)
- Cable phases pulled in underground polyethylene conduits





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Cable successfully energized on April 22, 2008

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Some applications 2.Urban HV grids: LIPA project at Long Island



World's longest HTS cable (at that time) successfully energized on April 22, 2008 June 2016 65

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HVAC cable joint developed and installed in field

 138 kV HTS cable joint has been developed and qualified in a type test sequence on such small loop







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5 high level demonstration projects





Future prospects of transmission grid development

- European eHighWay2050
 Project brings very useful input data
- New methodology to support grid planning
- Focusing on 2020 to 2050
- To ensure the reliable delivery of renewable electricity and pan-European market integration
- Five extreme energy mix scenarios considered
- Whatever the scenario, 5 to 20 GW corridors are identified
- Major North-South corridors are necessary
 Connections of peninsulas and islands to continental Europe are critical
- How to transmit more than 4 GW on long distance?

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How transmit bulk power 3-5 GW? (examples of corridors)



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Main objectives of the superconducting demonstrator

- 10 partners to demonstrate the following objectives
- Demonstrate full-scale 3 GW class HVDC superconducting cable system operating at 320 kV and 10 kA
- Validate the novel MgB₂ superconductor for high-power electricity transfer
- Provide guidance on technical aspects, economic viability, and environmental impact of this innovative technology



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- 1. Distribution of high power possible at low voltage (<4 kV)
- 2. Reduction of the losses for distributed power P> 5MW



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Some applications 4. HTS cables onboard a ship

- 3. No environmental impact (thermal or electromagnetic)
- 4. Very compact and light cable
 - D ext = 60 mm for bifilar SC cable 66 MW 10 kA/3,3 kV
 - Cryogenics system footprint between 1 to 5 m²



NexansSome applicationsMexans4. HTS cables onboard a ship

- 1. Large commercial electrical ships (several electrical motors P> 5 MW)
 - Cruise ships
 - Container cargos
 - LNG tankers
 - Large cooling power available on board
 - Habilitation for operation in cold environment
 - FPSO (Floating production storage and offloading)
- 2. Navy ships
 - Degaussing cables (ex USS Higgins)
 - Submarines



it has





Some applications **5**. HTS cable on board a plane

The electrical or hybrid plane will allow to reach the objective of 50% $\rm CO_2$ reduction per passenger in 2020

From 5 to 100 MW are necessary to power the plane according to the number of passagers



Voltair project from Airbus ind.

Up to 95 % of weight reduction with superconducting cables !!!

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Ex: Cable 1,2 MW Uop= 200 V, lop = 2 x 3000 A Weight < 6 kg/m (<1kg/km.A) (140 kg/m for equivalent copper cables) June 2016 79



All activities requiring large electrical power at low voltage such as:

- Data centers
- Metallurgy plants
- Harbor and off shore platforms
- Railways
- Large reviewable energy farms
-

can potentially benefit from superconducting cable technologies...

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Nexans HTS power cable system benefits (1) Transmitted power (MW) 5000 4000 3000 2000 AC resistive 1000 DC resistive 100 200 300 400 500 Voltage (kV) HTS cables provide a much higher power transfer capability at the same voltage June 2016 82 NEXANS PROPRIETARY



- 1. Increased power transferred at a reduced voltage level
- 2. Negligible thermal impact on the environment
- 3. No outer magnetic field during normal operation
- 4. Reduce volume of raw materials required
- 5. Reduced space for cable installation and substations
 - Easier cable installation
 - Increase the possibilities of electrification

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Conclusion

- 1. Superconducting cables are a new tool to adapt the electrical network and improve the efficiency in a world becoming increasingly urban with a production of electricity less centralized.
- 2. All the elements are ready to build superconducting links adapted to many applications for the environmental challenges of tomorrow
- 3. Superconducting cables are vectors of the energy transition required for our future
- 4. But still a lot of technical and commercial works is needed for an optimized use and general acceptance.....

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Thank you for your attention !

Cartoon by Thomas Kodenkandath (The Week, 1988)

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